

Work Order ID 146523

Wednesday, May 18, 2016 1:45:49 PM

146523

Page 1

Item ID: D2810-5

Accept

N900040100

Setup

Start

NS1

Revision ID:

630-033-03A

Stop

NS2

Item Name: Strut

Start Date: 5/19/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 5/30/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: demDate: 16/05/18

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2810

Rev C

100

0.00

100

NC BRAKE

Brake NC

Memo

2.32

Brake NC

1-Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per
Dwg D2810 and spec control Dwg D2727 using Jig DT8012

2-Debur

DAS
30
9-89

8

MAY 25 2016

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.16

Quality Control

8

DAS
38
9-89

MAY 25 2016

125

0.00

125

Spray Painting per QSI005 4.2

SprayPaint

Memo

0.00

Spray Painting

Prime Tempo Grey 4500-P-23 per QSI005 4.2.1.3.2

8

DAS
41
9-89

16-6-6

134518

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Accept

N900040100

Setup Start

NS1

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
135	QC14- Inspect Spray Paint	0.00							
135						(8)			DAS 38
QC	Memo	0.00							JUN 07 2016
Quality Control									
140	Identify as per dwg & Stock Location: <u>S3A</u>	0.00							
140									
Packaging	Memo	0.08							DAS 6
Packaging									9-89
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.80							JUN 08 2016
Quality Control									

MCS JUN 08 2016

Picklist Print

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Work Order ID: 146523

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Parent Item: D2810-5

D2810-5

Parent Item Name: Strut

Start Date: 5/19/2016

Required Date: 5/30/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP A04.11.30New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

210.8841

1.9175

16.14737

M304TR0 500W 0.35

304 RD Tube .500 x .035W

Location

Loc Qty

Loc Code

GA

15.45679

m133509

15.45679

GA002

195.4273134

m128495

2.81737

m132775

0.27

m132872

1.6822064

m133611

3.994895

m134504

186.662842

SA 16/06/08

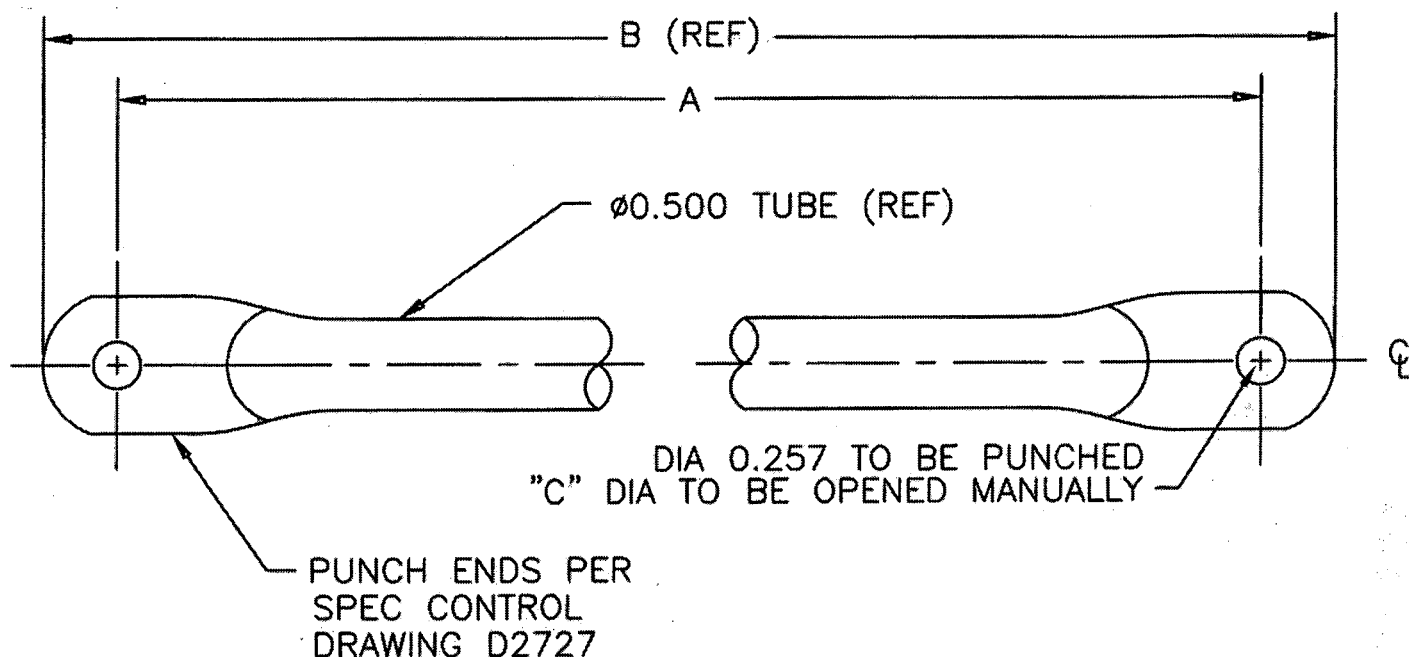
16.2



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2810	REV. C SHEET 1 OF 1
DATE 04.11.22	TITLE STRUT		SCALE NTS
A	00.11.08	NEW ISSUE	
B	03.09.11	ADD FINISH	
C	04.11.22	ADD -5	

RELEASEL

05-03-11



PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
D2810-5	23.01	23.81	0.266

24.06

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, $\phi 0.500 \times 0.035$ WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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W/O 146523

LEN 16/05/18

